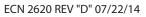
## **PVC WATER FITTING INSTALLATION INSTRUCTIONS**

## PE COMPRESSION OUTLET ASSEMBLY INSTRUCTIONS

- 1. CUT PIPE ENDS SQUARE, DEBURR OUTSIDE AND INSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, GREASE, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
- 2. LOOSEN COMPRESSION NUT UNTIL SEAL RING IS NO LONGER COMPRESSED. THEN INSERT PIPE UNTIL IT BOTTOMS IN OUTLET.
- 3. TIGHTEN COMPRESSION NUT UNTIL IT SHOULDERS AGAINST THE OUTLET. DO NOT OVER TIGHTEN
- 4. REPEAT THE ABOVE STEPS FOR ALL COMPRESSION JOINTS.

## SOLVENT WELD END ASSEMBLY INSTRUCTIONS

1. SOLVENT WELD TO PIPE PER ASTM D 2855.







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